



ESTIMATED WEIGHT: 2800 LBS.

GENERAL TOLERANCES	
UNLESS OTHERWISE SPECIFIED THE FOLLOWING SHALL APPLY	
MACHINING	-.004" .02 .0004" .005 ANGLE .50°
SURFACE ROUGHNESS HEIGHT 63 MICRORINCHES OR LESS	
FABRICATION	UNDER 6 6 TO 24 24 TO 60 OVER 60
	±.06 ±.12 ±.19 ±.25
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	

REV. NO.	DESCRIPTION	DATE	BY
3			
2			
1	REVISED STINGER LENGTH, DIRECTION, AND HEIGHT FROM GROUND AS WELL AS AIR PIPING ARRANGEMENT.	06/17/05	MCC

REVISIONS

CUSTOMER: GRACE CONSTRUCTION PRODUCTS

CUST. NO. 4500812344

YOUNG ORDER NO. 15580

TITLE: ASSEMBLY: DIRECT-FROM-BAG STINGER UNLOADER SYSTEM

THE YOUNG INDUSTRIES, INC.

MUNICIPALITY, PENNSYLVANIA 17756

TELEPHONE: 570-544-3165

Drawn By: MCC SCALE: 1:12

CHECKED BY: DATE: 06/15/05

DRAWING NUMBER: D-20215-03.01